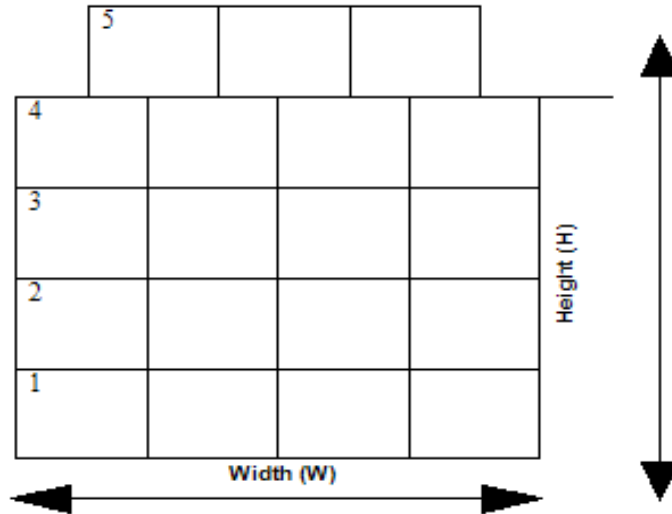


SAFETY AND HEALTH STANDARDS STACKING / STORAGE PRACTICES			
Effective Date: 12/11	Standard: 15.9	Document Number: KUCSH0064	Rev: 04

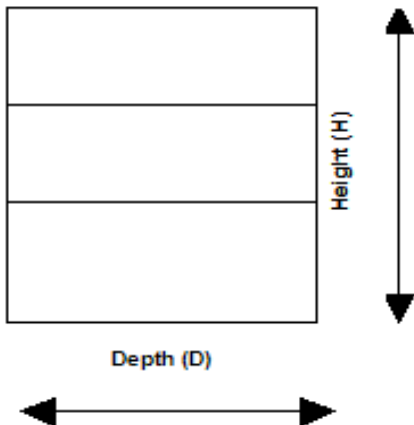
Exhibit 15.9.1

UNSUPPORTED STACKS



- Height must not exceed six feet ($H < 6'$)
- Height must not exceed three times the width ($H < 3W$)

UNSUPPORTED RACKS



- Height must not exceed 4 times the depth ($H < 4D$)